



HARDWOOD FLOORING

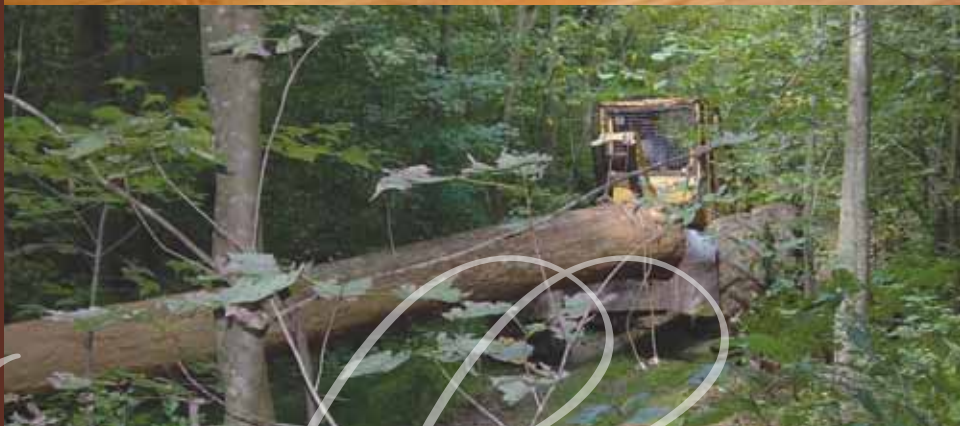


SUSTAINABLE DESIGN

For centuries, American hardwoods have been appreciated for their beauty, warmth, durability, and lasting value. Today's consumers are adding "green" and "sustainable" to the reasons they choose floors, cabinets, and millwork made from domestic hardwoods. Sustainability is all about meeting today's needs without compromising the needs for future generations.

MIRRORING NATURAL FORCES

In a hardwood forest, trees compete for the water and sunlight that come through the forest canopy. Koetter Woodworking carefully harvests individual trees, creating openings which allow more precipitation, sunlight and nutrients to reach the forest floor. This single-tree selection method of harvesting reduces competition and improves growing conditions. In practice for decades, this mirrors the natural process of single trees or small groups of trees perishing and falling on their own.

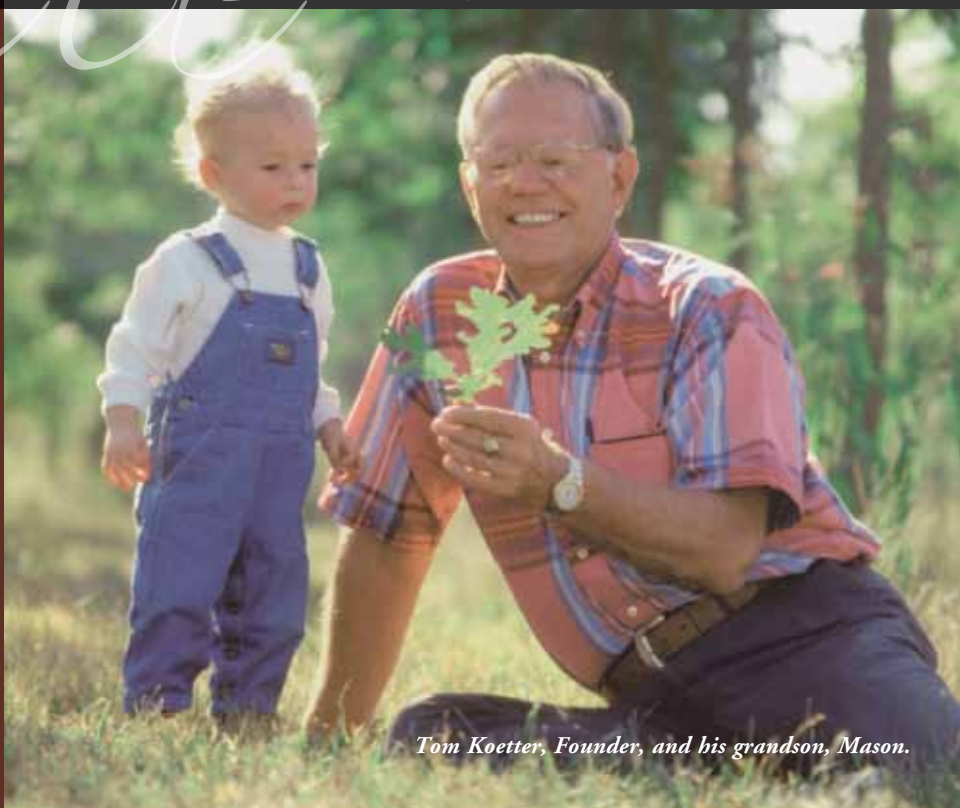


Sustainable

OUR COMMITMENT TO THE FUTURE

For over 50 years, Koetter Woodworking has been committed to the sustainability of our industry's timber base. We personally oversee every aspect of the harvest from our company timber grounds, as well as purchased standing timber, acknowledging BMP's (Best Management Practices) and all recognized harvesting and silvicultural criteria.

In U.S. forests, we grow about twice as much hardwood as we harvest each year. What's more, trees renew themselves on their own, and in great abundance! With far more hardwood growth than there is harvesting, American hardwoods are the definition of environmentally friendly, green, and sustainable – today and for generations to come.



Tom Koetter, Founder, and his grandson, Mason.

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Overview of Wood Properties

PLAIN-SAWN - Plain-sawn hardwood boards are produced by cutting tangentially to a tree's growth rings, creating the familiar "flame-shaped" or "cathedral" grain found in most hardwood flooring and millwork. This method also produces the most lumber from each log, making plain-sawn lumber a cost-effective design choice.

QUARTER-SAWN - Quarter sawing means cutting a log radially (90-degree angle) to the growth rings to produce "vertical" graining. Quarter-sawn boards are environmentally stable and most popular for decorative applications such as decorative borders or wainscoting.

RIFT-SAWN

Rift sawing at a 30-degree or greater angle to the growth rings produces narrow boards with accentuated vertical or "straight" grain patterns. Rift-sawn boards are often favored for fine furniture and other applications where matching grain is important. This type of lumber is available in limited quantities and species.



When you see the Koetter Brand Certified logo, rest assured that you are receiving products that meet our demanding guidelines for quality, consistency and repeatability. Koetter Brand Certified represents our commitment to support, practice and educate the importance of sustainable forestry management, which ensures the proper use of our woodlands for generations to come.





Rift & Quartered

Add the natural beauty and warmth of hardwood to your home with our selection of Rift & Quartered flooring. The tight grain pattern and inherent stability make Rift & Quartered flooring a popular choice for a variety of applications, including radiant heat.



SPECIES:	1/2" THICKNESS RIFT AND QUARTERED
Cherry	
Maple	
Red Oak	
White Oak*	
Black Walnut	

AVAILABLE WIDTHS:

2"	2 1/4"	3"	4"	5"	6"	7"	8"
NS	U	P U	U	U	NS	NS	NS
NS	U	P U	U	U	NS	NS	NS
NS	U	P U	U	U	NS	NS	NS
NS	U	P U	U	U	NS	NS	NS
NS	U	P U	U	U	NS	NS	NS

U - Stocked Unfinished P - Stocked Pre-Finished Neutral NS - Non-Stock

*Also available in 3/4" thickness. Stocked unfinished in 3", 4" and 5" widths. Stocked pre-finished neutral in 3" widths

PLANK

RIFT & QUARTERED AMERICAN CHERRY



PRE-FINISHED NEUTRAL

Stocked in 3" width



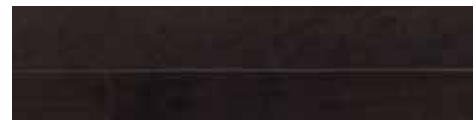
Neutral

STANDARD COLORS

Available by special order



Light Golden Brown



Stonewood



Russet

See stock list for color availability on select items.

The colors shown above only represent a partial offering of the specie/color combinations that are available. All colors are available on any specie. Please visit our web site to view the entire pre-finished collection. Colors shown may vary due to the translation and reproduction limitations of photography.

Photography and samples do not represent all of the natural variation in grain and color that will occur in a larger flooring installation.

AMERICAN CHERRY (*Prunus Serotina*)

A long-time favorite in furniture and cabinetry, American Cherry features a tight grain pattern and fine texture. Cherry's reddish-brown color is accented with hues of pink and brown flecks. Its warm and inviting appearance, exemplified by its deep red patina, further enhances with age. Small pin knots, figuring and minimal sapwood are characteristic of this product.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 2 1/4", 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL

Stocked in 3" width



Neutral

STANDARD COLORS

Available by special order



Ivory



Gunstock



Golden Brown



Stonewood



Light Golden Brown

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MAPLE (*Acer Saccharum*)

Featuring a light uniform color, ranging from almost white to cream, the clean look and subtle grain variation of Rift and Quartered Maple make it an ideal choice for classic or contemporary room settings. One of the most popular species because of its beauty and durability, Maple floors will withstand the tests of time and wear. Small pin knots, figuring and minimal sapwood are characteristic of this product.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 2 1/4", 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK

RIFT & QUARTERED RED OAK



RED OAK (*Quercus Rubra*)

Red Oak's warm, honey color is highlighted with reddish-pink undertones. The color consistency and tight vertical grain make Rift & Quartered Red Oak a timeless choice for any architectural style. Because of its density and hardness, Red Oak will retain its beauty for many years to come. Small pin knots, figuring and minimal sapwood are characteristic of this product.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 2 1/4", 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL

Stocked in 3" width



Neutral

STANDARD COLORS

Available by special order



Gunstock



Antique Tavern



Golden Brown



Russet

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PRE-FINISHED NEUTRAL

Stocked in 3" width



Neutral

STANDARD COLORS

Available by special order



Ivory



Light Golden Brown



Gunstock



Burgundy



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WHITE OAK (*Quercus Alba*)

A time-honored flooring choice for over one hundred years, Rift and Quartered White Oak works well in both contemporary and traditional settings. White Oak's straight, course grain pattern makes it a popular choice with interior designers due to its overall versatility. Small pin knots, figuring and minimal sapwood are characteristic of this product.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 2", 2 1/4", 3", 4", and 5" widths
- **This product is also available in 3/4" thickness, in 3", 4" and 5" widths**
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK

RIFT & QUARTERED WHITE OAK - OLDE MILL FINISH



PRE-FINISHED ANTIQUE TAVERN

Available by special order



Antique Tavern

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WHITE OAK - OLDE MILL FINISH

Distressed hardwood floors add character and a sense of instant history to a room. Koetter Woodworking's Olde Mill, "cross-cut", distressing offers an authentic look of centuries-old flooring; before technology and resources provided the ability to achieve a perfectly smooth finish. While we recommend that this distressing option is used in combination with our Rift & Quartered White Oak, it is an available option with any species.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 3" width
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL

Stocked in 3" width



Neutral

STANDARD COLORS

Available by special order



Medium Brown

See stock list for color availability on select items.

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BLACK WALNUT (*Juglans Nigra*)

American Walnut is one of the most highly sought after domestic hardwood flooring species. The deep brown coloring, characteristic in Walnut, beautifully darkens with age, and after many years in use the wood surface will develop a lustrous patina. To minimize the sapwood variations Koetter Woodworking steams its Walnut to create a more uniform and rich floor. Small pin knots, figuring and minimal sapwood are characteristic of this product.

SPECIFICATIONS:

- ∅
- Kiln Dried to 6% - 9%
- Available in 2 1/4", 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 1/2" thick
- Side and Endmatched
- Approximate Wear Surface - 1/4"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK HEARTWOOD

Our Heartwood collection provides you with a unique selection of flooring, revealing the beauty and character of the natural wood. This product focuses on the center most part of the harvested timber, exposing a wide variety of grain configuration, color and knots created through the natural growth cycle over many decades.



SPECIES:

3/4" PLAINSAWN

Cherry



Maple



Hickory



Red Oak



White Oak*



Black Walnut



AVAILABLE WIDTHS:

2"	2 1/4"	3"	4"	5"	6"	7"	8"
NS	NS	U	U	P U	NS	NS	NS
NS	NS	U	U	P U	U	U	NS
NS	NS	U	U	P U	U	U	NS
NS	NS	U	U	P U	U	U	NS
NS	NS	U	U	P U	U	U	NS
NS	NS	U	U	P U	NS	NS	NS

*Also available in 3/4" Rift & Quartered Heartwood (see page 16 for more info).
Stocked pre-finished neutral in 5" widths

U - Stocked Unfinished P - Stocked Pre-Finished Neutral NS - Non-Stock

HEARTWOOD AMERICAN CHERRY

PRE-FINISHED NEUTRAL

Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Russet



Light Golden Brown



Burgundy



Medium Brown



See stock list for color availability on select items.

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AMERICAN CHERRY (*Prunus Serotina*)

The unparalleled beauty of Cherry is timeless. The reddish-brown color is accented with hues of pink and brown flecks. Its warm and inviting appearance, exemplified by its deep red patina, is enhanced with age. The heartwood varies from light brown to a reddish brown and will gradually darken over time with exposure to light. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK

HEARTWOOD MAPLE



MAPLE (*Acer Saccharum*)

Featuring a wide range of colors and grain variation, Heartwood Maple creates a less formal looking floor. One of the most popular species because of its beauty and durability, Hard Maple's remarkable resistance to wear makes it a popular choice for high-traffic areas. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", 5", 6", and 7" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL

Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Gunstock



Medium Brown



Light Golden Brown

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PRE-FINISHED NEUTRAL

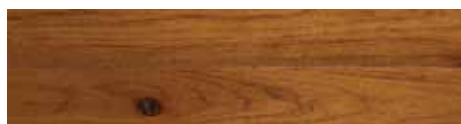
Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Golden Brown



Gunstock



Burgundy



Light Golden Brown



Spice



Medium Brown

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HICKORY (*Carya Ovata*)

Popular in kitchen cabinetry, Hickory is known for its dramatic look, featuring sharp color contrasts ranging from pale reddish-brown to white sapwood. The striking grain patterns found in Hickory are bold and unique. Its extreme density makes it an ideal choice for hardwood flooring, withstanding centuries of wear. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", 5", 6", and 7" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK

HEARTWOOD RED OAK



RED OAK (*Quercus Rubra*)

Red Oak is a timeless choice for any architectural style. Cathedral grain, knots, color variation and other characteristics give this flooring a less formal look. To achieve the dramatic look found in Heartwood Red Oak flooring, each plank is carefully selected for the beautiful traits inherent in the natural timbers. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", 5", 6", and 7" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL

Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Light Golden Brown



Antique Tavern



Medium Brown



Russet



Spice

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PRE-FINISHED NEUTRAL

Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Gunstock



Ivory



Medium Brown



Burgundy



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WHITE OAK (*Quercus Alba*)

Heartwood White Oak flooring contains prominent variations in coloration and varying characteristics, making it a popular choice in more rustic settings. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product which give it a unique and natural appeal.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", 5", 6", and 7" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PLANK

3/4" HEARTWOOD RIFT & QUARTERED WHITE OAK



PRE-FINISHED NEUTRAL

Stocked in 5" width



Neutral

STANDARD COLORS

Available by special order



Light Golden Brown



Gunstock



Burgundy

See stock list for color availability on select items.

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3/4" HEARTWOOD RIFT & QUARTERED WHITE OAK (*Quercus Alba*)

Combining the strength and stability of Rift & Quartered with the rustic beauty of Heartwood; this product provides you with a flooring product that will work well in both traditional and contemporary settings. Rift & Quartered Heartwood White Oak features tight vertical grain along with a wide range of natural color, knots, sap and mineral.

SPECIFICATIONS:

- Rift and Quartered
- Kiln Dried to 6% - 9%
- Available in 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

PRE-FINISHED NEUTRAL*Stocked in 5" width***Neutral****STANDARD COLORS***Available by special order***Light Golden Brown**

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**BLACK WALNUT (*Juglans Nigra*)**

One of the most prized North American hardwoods, the rich elegance of Heartwood Walnut makes a bold and dramatic statement in any room setting. The deep brown coloring, characteristic in Walnut, beautifully darkens with age. After many years in use, the wood surface will develop a lustrous patina. A wide range of natural color, knots, grain variations, sap, and mineral are characteristic of this product.

SPECIFICATIONS:

- Plainsawn
- Kiln Dried to 6% - 9%
- Available in 3", 4", and 5" widths
- Lengths range from 1' - 10'6" with an average length of 4' - 6'
- 3/4" thick
- Side and Endmatched
- Approximate Wear Surface - 5/16"
- Unfinished features square edges and ends
- Pre-finished features eased edges and ends, and a UV cured, urethane finish with aluminum oxide

CUSTOM CLASSICS

Classics

Monticello
Burl & Figured Walnut and Qtrd. American Cherry

Unfinished panels are tongue and grooved, and pre-assembled to allow for easy installation.

Matching architectural millwork is also available, including casing, base mould, nosing, stair treads, reducer strip, and quarter round.



European Marie Antoinette
Walnut & American Cherry

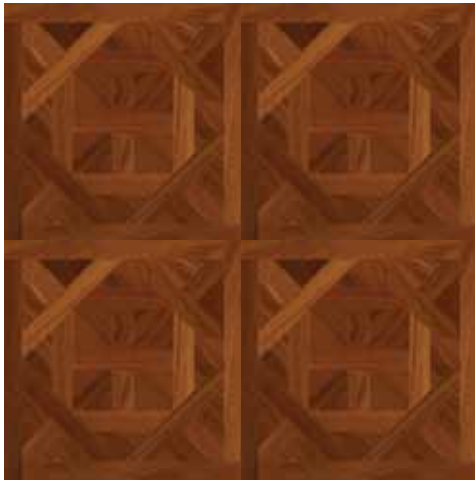


AMERICAN MARIE ANTOINETTE

Shown: Cherry & Birds Eye Maple



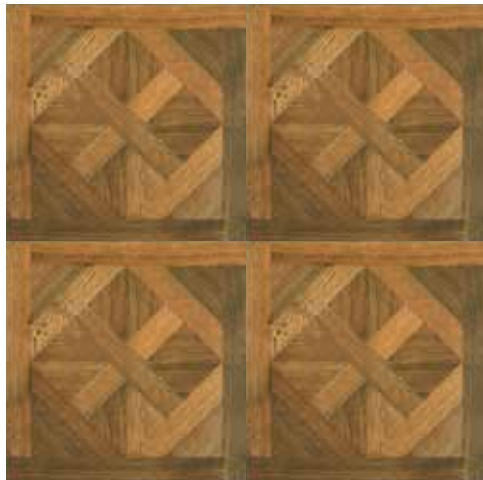
Supplied as individual $\frac{3}{4}$ " x 3" x 15" slats with $\frac{3}{4}$ " x 6" x 6" squares for continuous installation



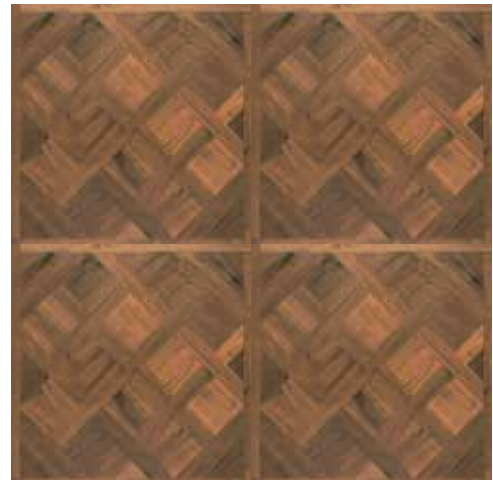
BORDEAUX
 $\frac{3}{4}$ " x 36" x 36" (four sections shown)
 Shown: Walnut



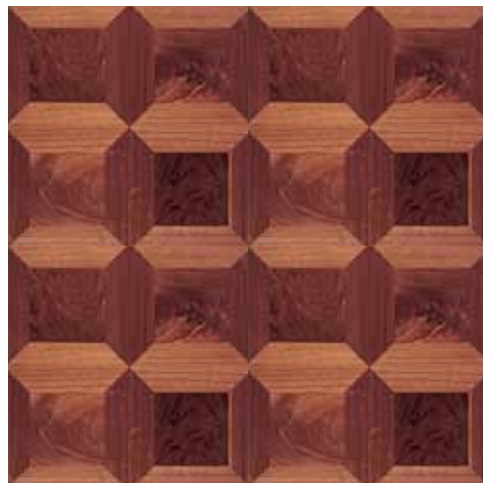
Rift & Quartered
 Oak Herringbone



BRITTANY
 $\frac{3}{4}$ " x 28" x 28" (four sections shown)
 Shown: Quartered White Oak



FONTAINEBLEAU
 $\frac{3}{4}$ " x 39" x 39" (four sections as shown) or
 $\frac{3}{4}$ " x 42" x 42" with separately packaged double-mitered pickets
 Shown: Walnut



MONTICELLO
 $\frac{3}{4}$ " x 10" x 10" (sixteen sections shown)
 Shown: Burl & Figured Walnut (Four sections)



MONTICELLO II
 $\frac{3}{4}$ " x 13 $\frac{1}{4}$ " x 13 $\frac{1}{4}$ " (sixteen sections shown)
 Shown: Select Maple



PALACE
 $\frac{3}{4}$ " x 36" x 36" (four sections shown)
 Shown: Quartered White Oak



RIVIERA
 21 x 21 (four sections shown)
 Shown: Maple, Walnut



MITERED HERRINGBONE
 $\frac{3}{4}$ " x SW x SL
 Shown: Ash, Wenge &
 Brazilian Cherry
 Assembled section shown.
 Shipped unassembled.



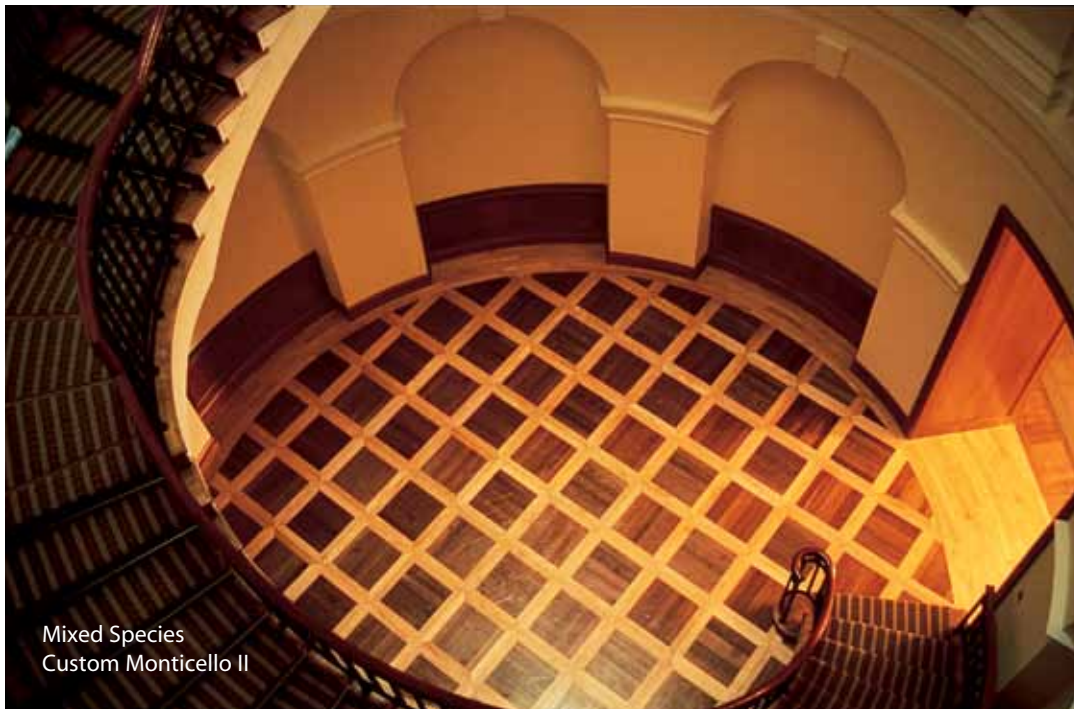
HERRINGBONE
 $\frac{3}{4}$ " x SW x SL
 Shown: Cherry
 Assembled section shown.
 Shipped unassembled



AQUATICA
 $\frac{3}{8}$ " x 3" x RL
 Shown: Brazilian Cherry
 Neutral
 $\frac{3}{8}$ " x $\frac{3}{4}$ " x RL
 Shown: Red Oak Neutral



EUROPEAN MARIE ANTOINETTE
 $\frac{3}{4}$ " x 9" x 9" slatted centers with
 $\frac{3}{4}$ " x 2 $\frac{1}{4}$ " x 20 $\frac{1}{4}$ " bands (not shown).
 Shown: Cherry
 Assembled section shown.
 Shipped unassembled.



Mixed Species
 Custom Monticello II

Borders

Quartered Oak &
Walnut Buckingham

Custom borders are available in the patterns shown below. They can be handcrafted in the species combinations shown or one of your own specification. These 1/2" or 3/4" thick, pre-assembled modules glue-down to any level, clean, dry sub-floor. They are job-site finished in the color and finish of your choice.



Koetter Wood Floors master craftsmen painstakingly hand-cut and fit each individual piece, ensuring a high quality finished product.



VERSAILLES
12" x 28"
*Shown: Walnut, Cherry
& White Oak*



ST. CROIX
9" x 27"
*Shown: Brazilian Cherry,
Wenge*



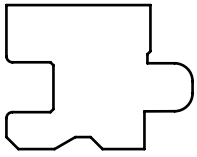
BUCKINGHAM
12" x 22"
*Shown: Quartered White Oak
& Walnut*



GREEK KEY
8" x 28"
Shown: White Oak & Walnut

ACCESSORIES

■ FEATURE STRIP ■



2424-FTS $\frac{3}{4}$ " x $\frac{3}{4}$ "



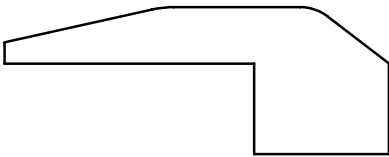
2448-FTS $\frac{3}{4}$ " x $1\frac{1}{2}$ "



2472-FTS $\frac{3}{4}$ " x $2\frac{1}{4}$ "

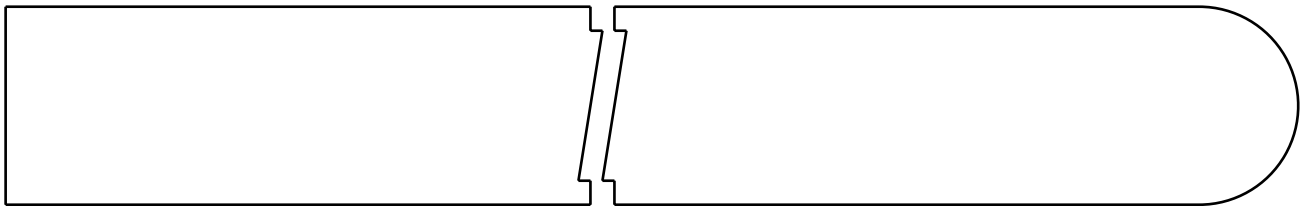
Also available in $\frac{1}{2}$ " floor.

■ THRESHOLD ■



2668-S-THR $\frac{13}{16}$ " x $2\frac{1}{8}$ "

■ STAIR TREAD ■



33336-ST $1\frac{1}{32}$ " x $10\frac{1}{2}$ "

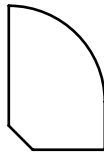
33368-ST $1\frac{1}{32}$ " x $11\frac{1}{2}$ "

■ STAIR RISER ■

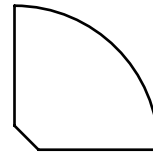


24240-RISER $\frac{3}{4}$ " x $7\frac{1}{2}$ "

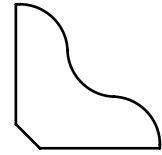
■ SHOE AND COVE MOULD ■



1624-A $\frac{1}{2}$ " x $\frac{3}{4}$ "



2424-Q $\frac{3}{4}$ " x $\frac{3}{4}$ "



2424-S-CM $\frac{3}{4}$ " x $\frac{3}{4}$ "

■ SLIP TONGUE ■

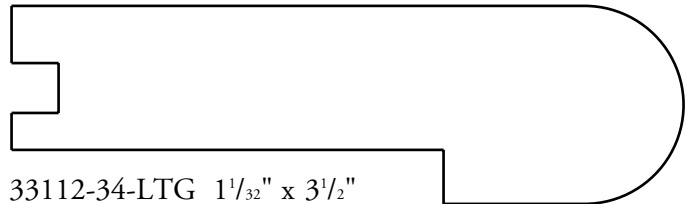


816-ST $\frac{1}{4}$ " x $\frac{1}{2}$ "
for $\frac{3}{4}$ " floor

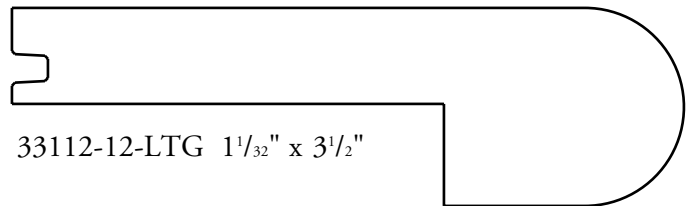


511-ST $\frac{5}{32}$ " x $\frac{11}{32}$ "
for $\frac{1}{2}$ " floor

■ LANDING TREAD ■

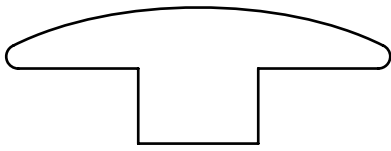


33112-34-LTG $1\frac{1}{32}$ " x $3\frac{1}{2}$ "



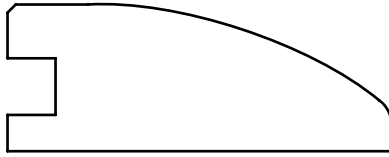
33112-12-LTG $1\frac{1}{32}$ " x $3\frac{1}{2}$ "

■ T-MOULD ■



2364-FUS-T $\frac{23}{32}$ " x 2"
for $\frac{3}{4}$ " floor

■ REDUCER ■



2564-FUS-RED $\frac{25}{32}$ " x 2"



1664-FUS-RED $\frac{1}{2}$ " x 2"

We offer a wide variety of accessories to compliment your wood flooring. Stair treads, risers, and mouldings – all are available in species and finishes to match your floor, giving you the confidence that they will be consistent in grain, color and finish.





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As a unified team, we must strengthen our company's structure by achieving established goals to more effectively meet the ever changing needs of our team members, customers, suppliers, and community.



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